



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-1

Job Sheet 170526



Part No: D3065-1

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/22/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		1/20/18	0.00	0.00	Start Up Waterjet		DC 18/01/19
100	Waterjet	40 pcs		1/20/18	0.00	1.41	Waterjet1		DC 18/01/19
120	QC	40 pcs		1/20/18	0.00	0.00	QC8		38
132	Brake NC	40 pcs		1/20/18	0.02	1.07	Brake NC 2		FF/DAS 38
150	QC	40 pcs		1/20/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs		1/22/18	0.00	0.58	HandFinish1		2018/01/24/SC
161	QC	40 pcs		1/22/18	0.00	0.00	QC7-1		38
180	Packaging	40 pcs		1/22/18	0.00	0.00	Packaging3-1		38
190	QC21-SA	40 Ea		1/22/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

DAS 21 9-00
JAN 24 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	5	107	0	0

4.6

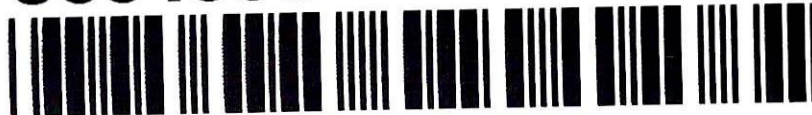
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240		
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577		
6	Step Spacer	0.128inches $\pm$ 0.005 - 0.001	0.133 0.127		
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115		
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455		
9	Step Spacer	1.250inches $\pm$ 0.012 - 0.001	1.262 1.249		
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358		
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866		
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030		

Plex 1/17/18 8:43 AM dart.leroux.jason

DART
AEROSPACE
S034563

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Step Spacer

PART NO: D3065 - 1

Original Serial #: S034563

Revision:

Operation:

Change No:

Start up Operation 01/23/18

Job No: 170526